

#### ABSTRACT OF THE DISCLOSURE

A work cell has an inbound portion and an outbound portion. The inbound and outbound portions are angled relative to each other, at approximately 135°. The inbound portion is comprised of an inbound cradle to facilitate the loading of items within containers. The outbound portion has a processing region comprised of a fastening device to secure the containers in a closed condition. The fastening device has at least one alignment device to facilitate the alignment of the containers with the fastening device. The fastening and alignment devices may be positioned to accommodate containers of different sizes. The outbound portion also has a labeling region with an outbound cradle to facilitate the application of labels to an exterior of the containers. The work cell is equipped with numerous ergonomic devices facilitating the storage and placement of items useful in the operation of the work cell.